

**Specification for**

# **Sizes for filler metals for manual welding**

The European Standard EN 20544 : 1991 has the status of a  
British Standard

Produits d'apport pour le soudage manuels — Zusätze zum Handschweißen — Maße  
Caractéristiques dimensionnelles

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## National foreword

This British Standard has been prepared under the direction of the Welding Standards Policy Committee. It is the English language version of EN 20544 : 1991 'Filler materials for manual welding — Size requirements' published by the European Committee for Standardization (CEN). EN 20544 : 1991 is identical with ISO 544 : 1989 published by the International Organization for Standardization (ISO).

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